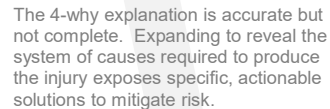
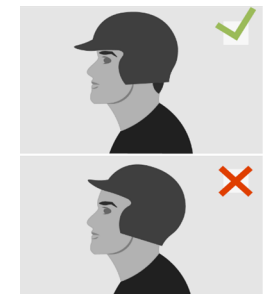




## 4-Why Cause Map™ Diagram



## 20-Why Cause Map™ Diagram



## Cause Mapping® Method

Problem Solving • Root Cause Analysis

