## 1 Problem DEEPWATER HORIZON OIL SPILL Cause Map Problem(s) Well blowout, explosion on rig, fatalities What When Date April 20, 2010 Oil spill lasts for months as solution after solution fails Time 9:49 PM (explosions) "Given the risk factors attending the bottomhole cement, individuals on the rig should have been particularly Confusing pressure test results Different, unusual, unique attentive to anomalous pressure readings. Instead, it appears they begin with the assumption that the cement job Macondo Prospect, Gulf of Mexico Where Facility, site had been successful and kept running tests and proposing explanations until they convinced themselves that their Unit, area, equipment Deepwater Horizon rig assumption was correct." Task being performed Final phase of drilling exploratory well - Chief Counsel's Report of the Presidential Oil Spill Commission Impact to the Goals 11 fatalities. 17 injuries Safety "Efforts to develop multiple source control options simultaneously were herculean. The hundreds of individuals -4.9 M barrels (206M gallons) oil spilled Environmental who spent the spring and summer of 2010 working to stop the spill, under enormous pressure and conditions of **Customer Service** Negative publicity, loss of share value great uncertainty, have much in which to take pride." Regulatory All new drilling stopped in Gulf of Mexico - Presidential Oil Spill Commission Production/ Schedule Production stopped For a free copy of our Root Cause Analysis Template in Property/ Equipment Complete loss of oil rig Microsoft Excel, used to create this page, visit our web site abor/ Time Cleanup, response Cement job inkReliabi Well seat failed ineffective First time of this magnitude in this area Frequency Investigate Problems. Prevent Problems. Houston Texas 281-412-7766 ThinkReliability.com AND Copyright ThinkReliability 2014 Uncontrolled Failure of flow up riser rriers in sh Solution (blowout) track <sup>2</sup> Analysis Effect Cause Hydrocarbons AND flowing onto Crew did not Misinterpretation platform (fuel) recognize kick of pressure test until blowout results fatalities; 17 Safety Goal Impacted injuries Mud-gas AND Explosion on separator Crew vented to (MGS) MGS rig overwhelmed Damage to riser Engine over Hydrocarbons See same cause peed (ignition flowing onto 4.9M barrels Environmenta source) platform AND Goal Impacted oil spilled BOP did not seal well Photo by US Coast Guard Plan C: The next plan was to use a Riser Insertion Tube Tool (RITT) that would siphon some of the flow from the end of the riser and redirect it to a surface ship for collection. The RITT did divert some of the flow., but not all. 3) Solutions Plan D: The next plan aimed to end the flow from Macondo well by ramming heavy mud and cement directly into the well itself. The operation was stopped when it became clear the mud was no match for the flow from the well. The Cause Map is used to identify all the possible solutions for given issue so that the best solutions can be selected. The possible solutions can also provide backup plans in case the initial solutions selected didn't Plan E: The next plan attempted to capture ALL the flow with a 3-ram capping stack, and divert it to two surface ships. The cap work, as happened in this case. was finally placed on July 12th and the flow was choked on July 15th. Now the flow was captured, but the Macondo well was still releasing oil at a high rate. Plan A: The first plan (action item) was to attempt to use functionality within the blowout preventer (BOP) which had failed to seal the well. It didn't work. Attempts to intervene with the BOP ended May 5th.

Plan B: Plan B involved the installation of a cofferdam, a dome that would be placed over the leak and divert the oil to a surface ship. The cofferdam reached the bottom of the Gulf May 7th, but couldn't be forced down

Plan F: Plan F had been a long time in coming. The relief wells were dug in starting on May 2nd with the plans of intercepting and pumping mud, then cement, down into the Macondo reservoir, a permanent fix to the spiil (known as a "static kill"). The static kill was completed on August 4th. That still wasn't the end. The last cement was placed on September 18th and it was announced that the well was 'effectively dead'.